


## Equipment Machine Capacity

| Technology                | Quantity | Min. Cutting Diameter (inch) | Max. Cutting Diameter (inch) | Max Cutting Length (inch) | Example   | Free Capacity | Business Capability (M USD/Y) |
|---------------------------|----------|------------------------------|------------------------------|---------------------------|---|---------------|-------------------------------|
| CNC Turret Lathe          | 117      | 1/8                          | 21                           | 26                        |    | 40%           | \$ 6.74                       |
| CNC Milling Center        | 80       | 16 x 12                      | 40 x 20                      | -                         |    | 50%           | \$ 5.76                       |
| CNC Swiss Lathe           | 64       | 1/8                          | 1 1/4                        | 13                        |  | 30%           | \$ 3.69                       |
| CNC Multi-Task Lathe      | 20       | 3/4                          | 26                           | 26                        |  | 50%           | \$ 1.92                       |
| CNC 5 Axis Milling Center | 7        | 16 x 12                      | 40 x 20                      | -                         |  | 40%           | \$ 0.54                       |
| CNC Centerless Grinder    | 2        | -                            | -                            | -                         |  | 40%           | \$ 0.06                       |
| CNC Grinder               | 6        | -                            | -                            | -                         |   | 40%           | \$ 0.35                       |

|                              |    |     |   |   |   |     |         |
|------------------------------|----|-----|---|---|---|-----|---------|
| CNC Tool Grinder             | 4  | -   | - | - |    | 30% | \$ 0.17 |
| Automatic Multispindle Lathe | 8  | 1/8 | 1 | 2 |    | 30% | \$ 0.35 |
| Automatic Lathe              | 40 | 1/8 | 2 | 4 |   | 40% | \$ 0.77 |
| Manual Lathe                 | 30 | -   | - | - |  | 40% | \$ 0.29 |
| Manual Mill                  | 25 | -   | - | - |  | 30% | \$ 0.18 |